

## D10 & D16

## **Gear Pump Hot Melt Units**

Valco Melton's D10 and D16 Series Units are ideal for packaging, graphic/print finishing, product assembly, labeling and various paper converting applications. The D10 and D16 series melt units feature an LED display, spur gear pump with fixed speed or "key-to-line" control and a multi-functional control system. Other options include an integrated glue pattern control, variable pressure relief and high output pumps.

- Teflon® coated tanks reduce char buildup for easy maintenance and reliable operation
- D-10 and D-16 units can be easily used in fixed speed or key-to-line applications
- Several relief valve options, from the simple single-stage relief valve to more sophisticated pneumatic relief systems
- · Spur gear pumps are utilized for positive displacement of adhesive with robust consistency
- Independent control of each heated zone (up to 16) minimizes adhesive degradation and permits precise, uniform patterns
- · Cartridge style heaters allow easy change out in the field
- Compliance with major approval codes worldwide
- 100% Compatibility with industry standard hoses, guns, tank filters and drain valves



Teflon® coated tanks with custom fin design maximize melt rate and efficiency.



Outlets for six hoses and guns allows for optimal flexibility.



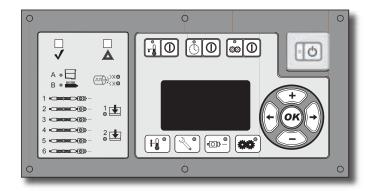
6 output manifold with integrated tank shutoff for ease of cleaning and maintenance.

For ease-of-use, a unified operator interface is used across the entire range of D-10 and D-16 units.



D Series Units feature an optional integrated pattern control capable of 6 outputs and 4 inputs along with line speed tracking. PID Controls provide precise RTD temperature sensing that optimize power usage and system performance.





D-10 and D-16 Units feature an easy-to-use touchpad with a bright LCD display screen to allow operators to quickly setup system parameters and monitor system operation.

D-10 and D-16 system touch-pad PID controller features:

- multi-language display
- programmable sequential zone start-up
- automatic temperature setback
- high/low temperature protection
- high-pressure protection
- Fahrenheit or Centigrade option
- system diagnostics
- seven-day programmable clock
- digital RPM readout
- optional low-level detection in tank
- optional variable-speed motor control

## **Technical Specifications**

	D-10	D-16
Gun Attachments:	2, 4 or 6	2, 4 or 6
Tank Capacity:	24 lb (11kg)	35 lb (16 kg)
Melt Rate:*	51 lbs/hr (23 kg/hr)	78 lbs/hr (35 kg/hr)
Pump:	Motor-driven spur gear pump/ Fixed or Variable	
Pump Rate:	60 lb (27 kg)/hr	60 lb (27 kg)/hr or 120 lb (54 kg)/hr
Temp Range:	220° -400°F (105° -205°C)	
Temp. Stability:	1°F (0.5°C)	
Electrical:	208-240 VAC 1Ф/3Ф, 380 VAC 3Ф, 30 amps	
Weight:	109 lb (50kg)	120 lb (54kg)
Dimensions:	25 (635mm) D 14.25 (362mm) W 21 (533mm) H	25 (635mm) D 14.25 (362mm) W 25.1 (636mm) H





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